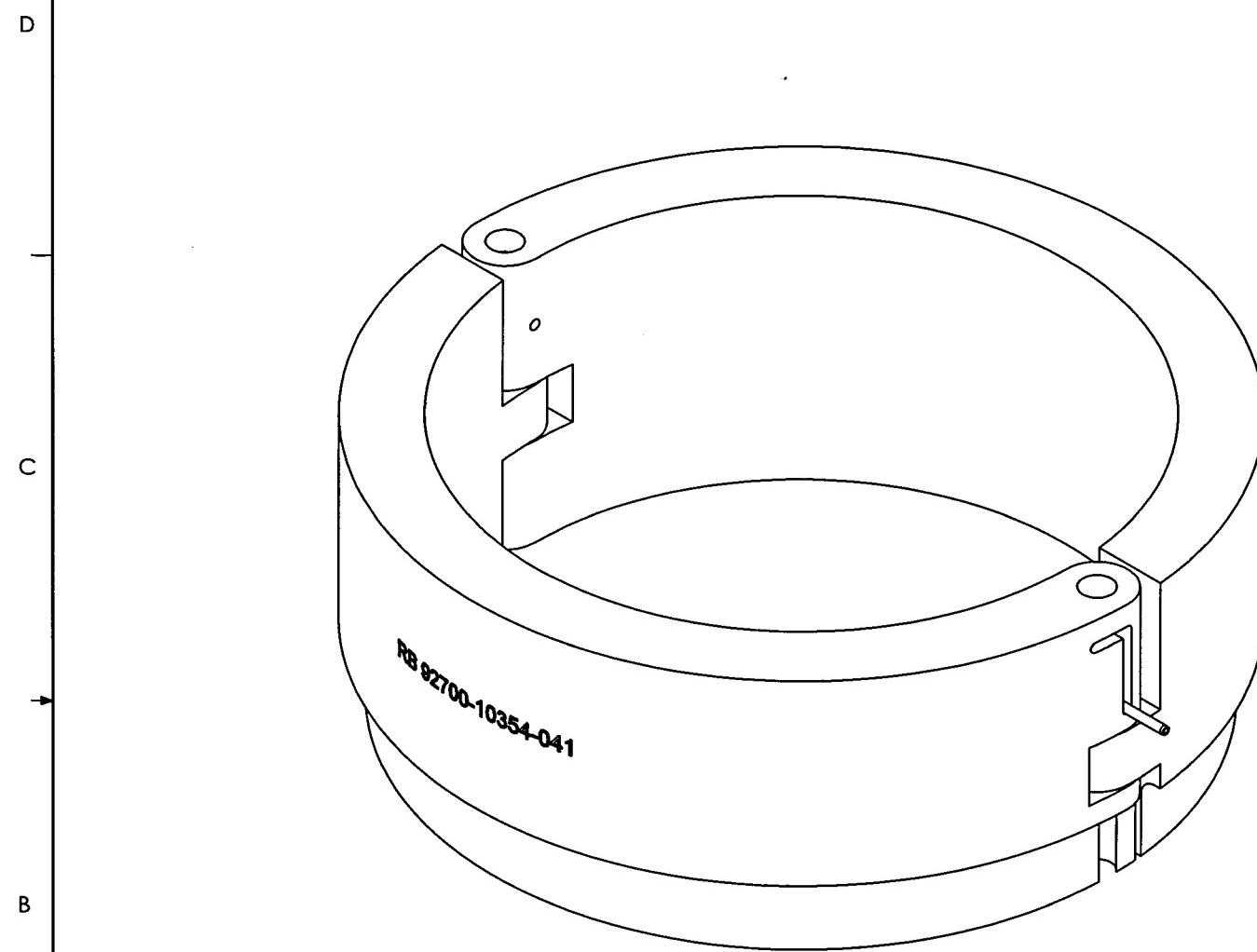


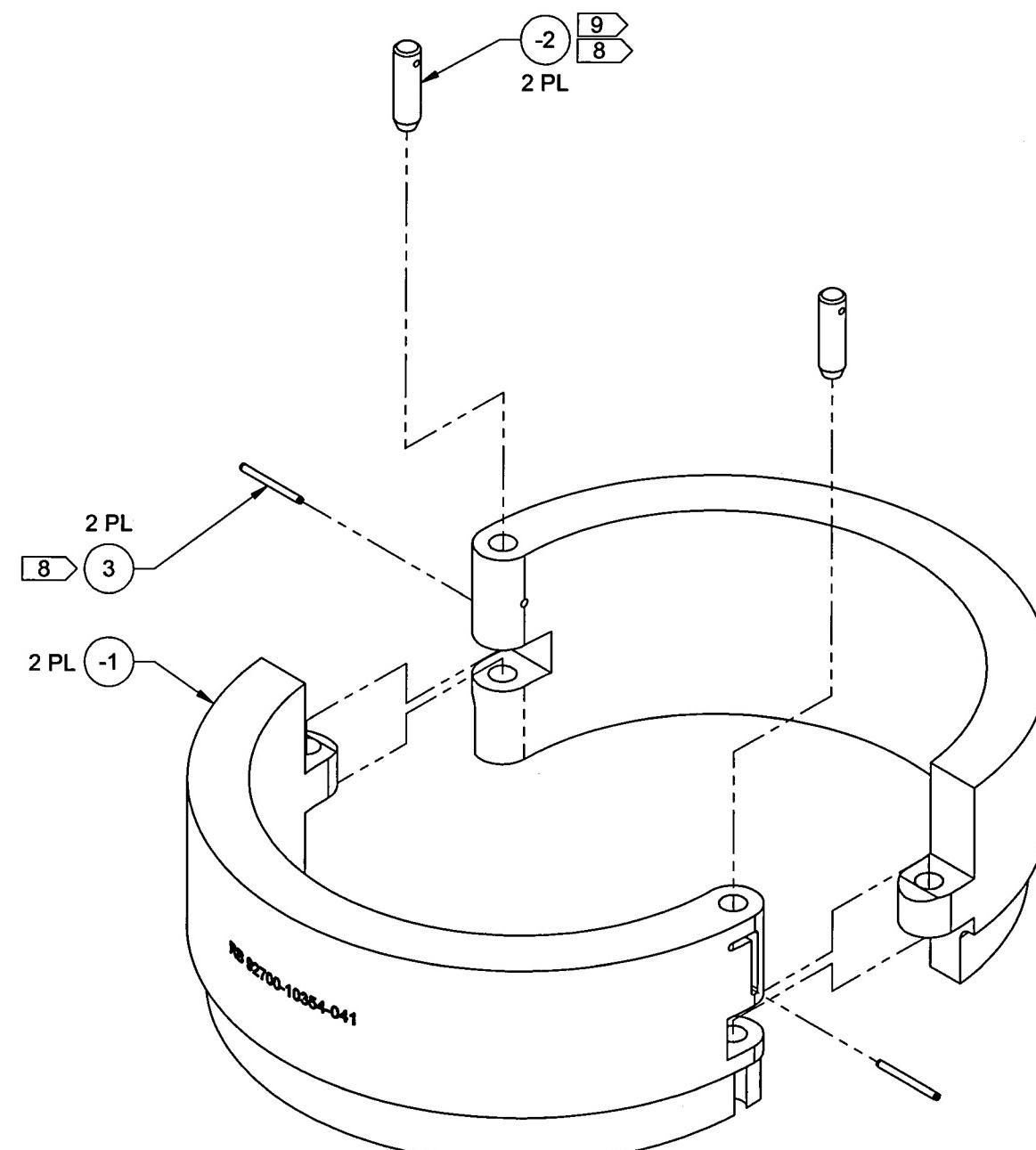
8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	2	RB 92700-10354-041-1	SUPPORT
-2	2	RB 92700-10354-041-2	LOCK PIN
3	2	McMaster#92383A704 OR EQUIV.	SS SPRING PIN 1/8" DIA. X 1-1/2" LG.

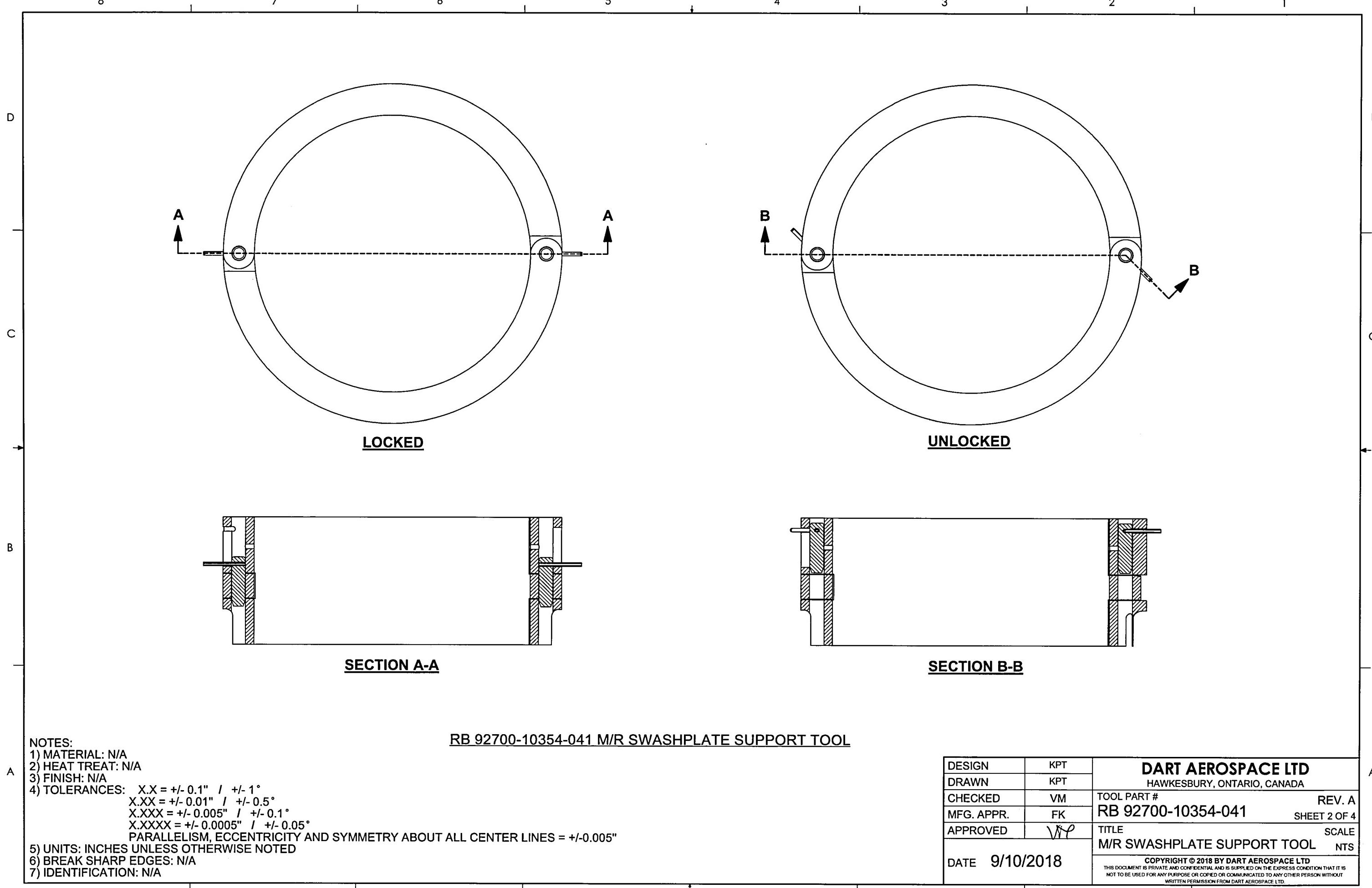
RB 92700-10354-041 M/R SWASHPLATE SUPPORT TOOL

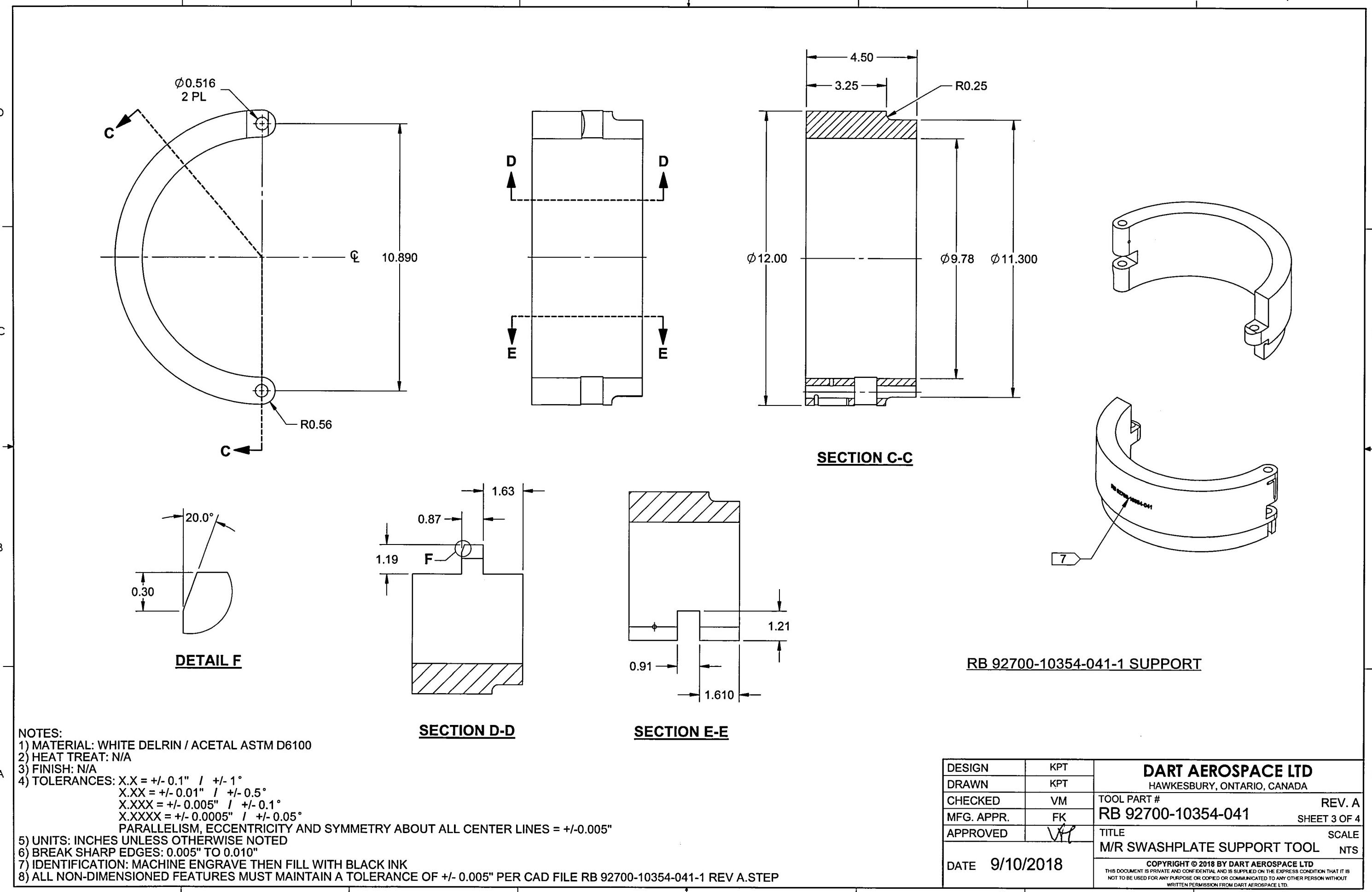
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: $X.X = +/- 0.1"$ / $+/- 1^\circ$
 $X.XX = +/- 0.01"$ / $+/- 0.5^\circ$
 $X.XXX = +/- 0.005"$ / $+/- 0.1^\circ$
 $X.XXXX = +/- 0.0005"$ / $+/- 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALIGN HOLE OF ITEMS -2 WITH THE SLOT OF ITEMS -1, THEN PRESS FIT ITEMS 3 FLUSH TO EXTERNAL SURFACE OF ITEMS -2 AS SHOWN
- 9) ITEMS -2 MUST MOVE FREELY



A	NEW ISSUE	18-643	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RB 92700-10354-041	SHEET 1 OF 4
APPROVED	VY	TITLE	SCALE
		M/R SWASHPLATE SUPPORT TOOL	NTS
DATE	9/10/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





8 7 6 5 4 3 2 1

D

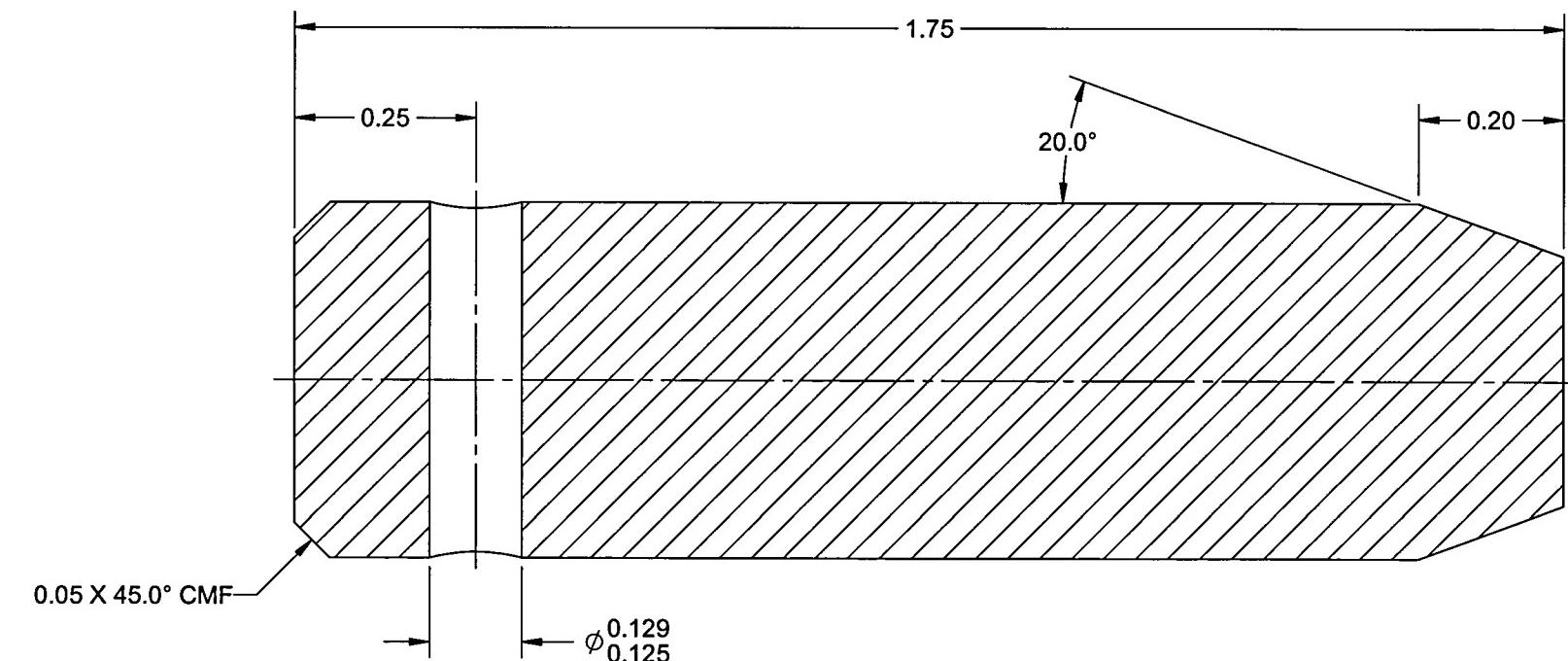
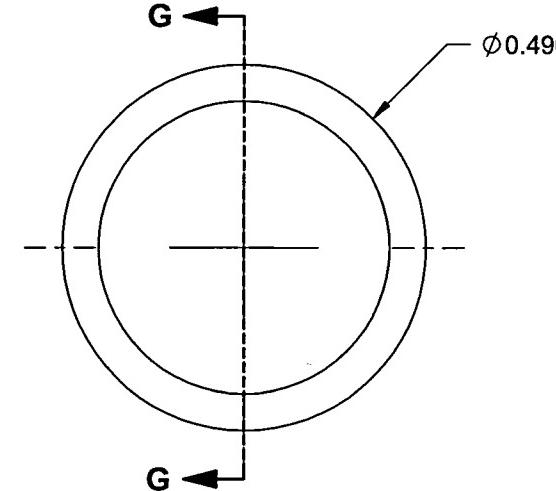
D

C

C

B

B



RB 92700-10354-041-2 LOCK PIN

SECTION G-G

NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: $X.X = +/- 0.1"$ / $+/- 1^\circ$

$X.XX = +/- 0.01"$ / $+/- 0.5^\circ$

$X.XXX = +/- 0.005"$ / $+/- 0.1^\circ$

$X.XXXX = +/- 0.0005"$ / $+/- 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	
MFG. APPR.	FK	
APPROVED	WY	
DATE	9/10/2018	
TOOL PART #	RB 92700-10354-041	REV. A
		SHEET 4 OF 4
TITLE	M/R SWASHPLATE SUPPORT TOOL	SCALE NTS
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8 7 6 5 4 3 2 1

A

A

1